

# SIRUBA®

銀箭牌工業用縫紉機  
INDUSTRIAL SEWING MACHINE



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L918 / L818 / L819 / DL889K SERIES



L918

-

HM

1

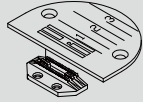
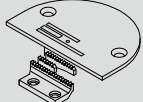
A

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3

机种别 Model	
L918	高级型高速单针平缝车 Advanced type high speed one needle lockstitch machine.

车缝布料 Sewing Material	
L	薄布料 Light
M	中厚布料 Medium
H	厚布料 Heavy
HM	中厚至厚布料 Medium & Heavy
HH	中厚至厚布料 Medium & Heavy

送布牙 Feed Dog	
-	四条齿 4 rows of teeth 
A	三条齿 3 rows of teeth 

操作面板 Control Panel	
0	
1	

旋梭 Hook	
1	高速缝梭头 High speed hook

功能 Function				
功能码 Function	自动切线 Auto Thread Trimmer	快速倒缝 Reverse Feeding	拨线杆 Wiper	自动抬押脚 Auto Lifter
0	V	V	-	-
1	V	V	V	-
2	V	V	-	V
3	V	V	V	V

\* HM为H型体结构搭配M规格组  
HH为H型体结构搭配H规格组  
HM is H model structure comes with M gauge set.  
HH is H model structure comes with H gauge set.



# L918 CHARACTERISTICS

## THE LATEST SEWING MECHANISMS

### 最新缝制机构

- 用於中厚布料至厚布料。
- 优良的外型设计，外观流畅，采用最新的缝纫机构，实现了低张力的缝制特性，可以应对多样化的车缝物料。而达到优美的缝制品质。采用倒缝电磁阀内置於机身，降低了倒缝噪音，且易於保养，可提高机器使用耐久性。
- For medium / heavy material
- The optimum and elegant machine head were created, using the latest sewing mechanisms in order to achieve low-tension sewing. The machine flexibly responds to a wide range of materials and produces beautiful seams of steady quality. Adopts the built-in reverse feeding solenoid, noise is soft, maintenance is easy, and strengthens durability of the machine.



机型 Model	L918 - M1 - 13				
车缝布料 Sewing Material	<b>L</b> 薄布料 Light	<b>M</b> 中厚布 Medium	<b>H</b> 厚布料 Heavy	<b>HM</b> 中厚至厚布料 Medium & Heavy	<b>HH</b> 中厚至厚布料 Medium & Heavy
缝距 Stitch Length (max)	0-4mm	0-5mm	0-6mm	0-6mm	0-6mm
车缝速度 R.P.M.	4000	4500-5000	3500-4000	3500-4000	3500-4000
针棒行程 Needle Bar Stroke	29mm	30.7mm	35mm	35mm	35mm
针 Needle	DAX1 #9~#10	DBX1 #11~#14	DBX1 #20~#23	DBX1 #11~#14	DBX1 #20~#23
押具扬程 Presser Foot Lift	· 手动提升 5.5mm / Hand Lift 5.5mm · 膝动提升 10-13mm / Knee Lift 10-13mm				
梭头 Hook	1. 高速梭头 / High speed hook				

功能码 Function	快速倒缝 Reverse Feeding	自动切线 Auto Thread Timmer	拨线杆 Wiper	自动抬押脚 Auto Lifter	操作面板 Control Panel
<b>10</b>	V	V	-	-	L-900
<b>11</b>	V	V	V	-	
<b>12</b>	V	V	-	V	
<b>13</b>	V	V	V	V	

# L818F SERIES



L818F

R

M

1

A

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48

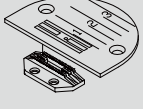
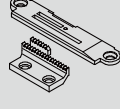
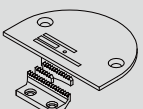
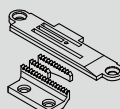
0

3

机种别  
Model

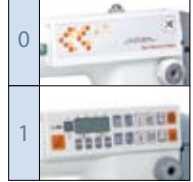
L818F 高速单针平缝车  
High speed one needle  
lockstitch machine

送布牙  
Feed Dog

-	四条齿 4 rows of teeth 	RM 32	二条齿 2 rows of teeth 
A	三条齿 3 rows of teeth 	RM 40 48 64 95	三条齿 3 rows of teeth 

切边距离  
Gauge Width

操作面板  
Control Panel



特性  
Features

D	微油式 Micro lubrication
R	右切刀 Vertical cutting knife
B	旋转式切线系统 Rotary trimming system
N	针送系统 Needle feed

车缝布料  
Sewing Material

M	中厚布料 Medium
H	厚布料 Heavy

旋梭  
Hook

1	高速缝梭头 High speed hook
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功能  
Function

功能码 Function	自动切线 Auto Thread Trimmer	快速倒缝 Reverse Feeding	拨线杆 Wiper	自动抬押脚 Auto Lifter
0	V	V	-	-
1	V	V	V	-
2	V	V	-	V
3	V	V	V	V

# L818F CHARACTERISTICS



## L818F-BM1/BH1

高速单针平缝机(附自动切线装置)  
High Speed Single Needle Lockstitch Machine (with automatic rotary thread trimmer)



- 用於中厚布料至厚布料
- 采用圆刀式的自动切线机构，使切线效果更完美，可以有效的减少缝线的消耗量，降低更换梭子底线的次数，提高缝制效率。
- For medium / heavy material
- Applied with rotary trimming mechanism, the trimming result is perfect. It could reduce the consumption of thread, decrease the frequency of changing bobbin, and increase the sewing efficiency.



## L818F-NM1/NH1

高速单针针送平缝机(附自动切线装置)  
High Speed Single Needle Needle Feed Lockstitch Machine (with automatic thread trimmer)



- 用於中厚布料至厚布料
- 采用针送，与狗齿同步送料，适用于缝制易滑动难送料的物料，缝目稳定美观，可获得最佳的缝制效果与品质。
- For medium / heavy material
- When the needle penetrating the material, the needle and feed dog feed the material synchronously, minimizing material slippage. It is suitable for sewing slippery or multiple-laid materials. Stitch-length is precisely, and stitching is excellent.



## L818F-DM1

微油式高速单针平缝机(附自动切线装置)  
Micro lubrication High Speed Single Needle Lockstitch Machine (with automatic thread trimmer)



- 用於中厚布料
- 机头部份完全无油，对布料线不会有沾点或油污现象，达到更高要求的缝制品质。
- For medium material
- Oil free for the head, so there will be no black or greasiness on the fabric and thread. Satisfy customer's request for high sewing quality.



## L818F-RM1

高速单针侧切刀平缝机(附自动切线装置)  
High Speed Single Needle Lockstitch Machine with vertical edge trimmer (with automatic thread trimmer)



规格 Sub-class	32	40	48	64	95
切边距离 Gauge Width	1/18"	5/32"	3/16"	1/4"	3/8"

- 用於中厚布料
- 侧切刀之机构，可一边缝制，一边同时侧切裁布动作，若将侧切刀旋扭向上旋起，侧切动作停止可做一般缝纫机使用。选择侧切修边或不修边，操作十分简易。
- For medium material
- This machine lets you sew and cut the fabric at the same time. When turning the knob up, this machine can be used for ordinary lockstitch machine. This function lets you change easily between normal sewing and cutting while sewing.

### 机型 Model **L818F - NM1 - 13**

车缝布料 Sewing Material	<b>NM1</b> 中厚布料 Medium	<b>RM1</b> 中厚布料 Medium	<b>BM1</b> 中厚布料 Medium	<b>DM1</b> 中厚布料 Medium	<b>NH1</b> 厚布料 Heavy
缝距 Stitch Length (max)	0-4mm	0-5mm	0-5mm	0-4mm	0-4.5mm
车缝速度 R.P.M.	4500~5000	4000-4500	4500~5000	4000	3500-4000
针棒行程 Needle Bar Stroke	30.7mm	30.7mm	30.7mm	30.7mm	30.7mm
针 Needle	DB X1 #9~#18	DB X1 #11~#14	DBX1 #11~#14	DBX1 #11~#14	DBX1 #20~#23
押具扬程 Presser Foot Lift	· 手动提升 5.5mm / Hand Lift 5.5mm · 膝动提升10-13mm / Knee Lift 10-13mm				
梭头 Hook	1. 高速梭头 / High speed hook				

功能码 Function	快速倒缝 Reverse Feeding	自动切线 Auto Thread Timmer	拔线杆 Wiper	自动抬押脚 Auto Lifter	操作面板 Control Panel
<b>10</b>	V	V	-	-	L-600
<b>11</b>	V	V	V	-	
<b>12</b>	V	V	-	V	
<b>13</b>	V	V	V	V	



DL889K

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M

1

A

3

机种别  
Model

DL889K

电脑直接驱动式单针自动切线平车  
Single needle direct drive lockstitch machine  
with thread trimmer.

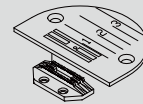
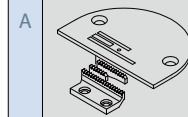
供油

Lubrication System Code

1

微油式  
Micro lubrication type

2

针棒无油式  
Needle bar without oil type送布牙  
Feed Dog四条齿  
4 rows of teeth三条齿  
3 rows of teeth车缝布料  
Sewing Material

L

薄布料  
Light

M

中厚布料  
Medium

H

厚布料  
Heavy功能  
Function功能码  
Function自动切线  
Auto Thread  
Trimmer快速倒缝  
Reverse  
Feeding拨线杆  
Wiper自动抬押脚  
AutoLifter

0

V

V

-

-

1

V

V

V

-

2

V

V

-

V

3

V

V

V

V



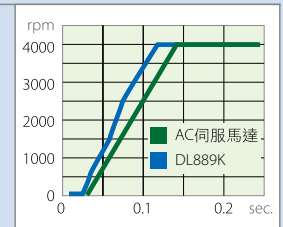
## DL889K CHARACTERISTICS

### DIRECT DRIVE SERVO MOTOR

#### 直接驱动伺服马达

DL889K采用小型直接驱动伺服马达，起缝快速、反应平顺、停针定位精准。噪音低、污屑少，提高缝纫舒适度及缝纫品质。

Direct drive mini servo motor provides high speed start tacking and precise needle stop locating. The DL889K uses direct drive mini servo motor system, which can provide high speed start tacking, smooth reaction, and precise needle stop locating.

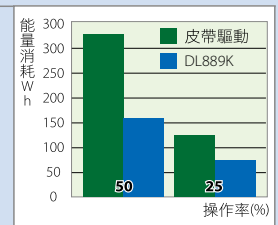


### LOW POWER CONSUMPTION

#### 能耗小

能耗小，降低生产成本。DL889K采用直接驱动之伺服马达，相对于传统皮带驱动系统约可节省能源35%，可大幅降低生产成本。

Low power consumption, reduces cost. The DL889K that uses direct drive servo motor, providing the energy-saving upto 35% compared to traditional V-belt driven system, can reduce the production cost greatly.

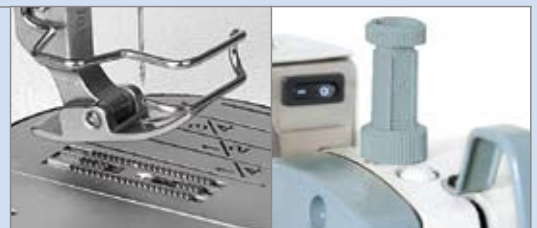


### UNIQUE DESIGN

#### 独特的压脚设计

最大压脚提升量为16mm，操作容易。DL889K提供16mm之压脚提升量，方便厚布料之缝纫操作。且压脚压力调整螺丝附数字刻度，更加方便调整。

The maximum lift of presser foot is 16mm, and easy for operation. The DL889 provides 16mm of max. lift of presser foot. It is convenient for sewing heavy materials. Presser foot tension adjusting screw is with scale, and it is easy for adjustment.



### WELL OPERATION ENVIRONMENT

#### 良好的操作环境

DL889K机头操作宽度达300mm，机头操作空间大，方便缝制物的移动。DL889K以其优异的设计，大幅降低噪音与振动，提供舒适之操作环境。

Large arm space, it makes easier for cloth handling. The DL889K owns 300mm of arm width space. It is very convenient for operation. Low noise and low vibration. It is comfortable for operation. The DL889K holds an outstanding design, it can reduce the noise and vibration greatly and can provide the comfortable environment of operation.



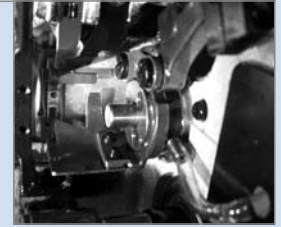


## ROTARY AUTO-TRIMMING SYSTEM

### 圆刀切线机构

采用先进的圆刀自动切线机构，使切线平稳，效果更加完美。

Rotary auto-trimming system performs smooth stitching and perfect output.



## NO OIL STAIN IMPROVE THE QUALITY

### 无油污污染，提高缝纫品质

DL889K使用先进的无供油技术，不设油盘，可防止油污，提高缝纫品质。提供以下二种不同供油方式供选择：

No oil stains, increases sewing quality. The DL889K uses advanced lubrication-free technologies, uses no oil reservoir to prevent from the oil stains, and can increase the sewing quality. The following two types of lubrication system are available:



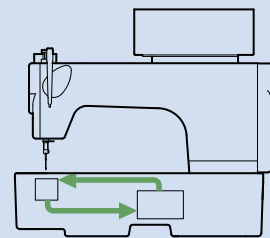
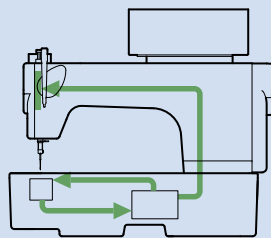
#### DL889K-□1□-□

微油式

最高缝纫速度5000rpm

Micro lubrication type

Max. sewing speed 5000rpm



#### DL889K-□2□-□

针杆无油式

最高缝纫速度5000rpm

Needle bar without oil type

Max. sewing speed 5000rpm

机型 Model	DL889K - M2 - 3			
车缝布料 Sewing Material	<b>L2</b> 薄布料 Light	<b>M1</b> 中厚布料 Medium	<b>M2</b> 中厚布料 Medium	<b>H1</b> 厚布料 Heavy
缝距 Stitch Length (max)	4.2mm	5mm	5mm	5mm
车缝速度 R.P.M.	4000	5000	5000	4500
针棒行程 Needle Bar Stroke	29mm	31mm	31mm	35mm
针 Needle	NS #9~#11	DB X1 #11~#18	DBX1 #11~#18	DBX1 #19~#22
押具扬程 Presser Foot Lift	· 手动提升 6mm / Hand Lift 6mm · 膝动提升16mm / Knee Lift 16mm			
送具 Feed Dog	· — 四条齿 4 rows of teeth · <b>A</b> 三条齿 3 rows of teeth			

功能码 Function	快速倒缝 Reverse Feeding	自动切线 Auto Thread Timmer	拨线杆 Wiper	自动抬押脚 Auto Lifter	操作面板 Control Panel
<b>0</b>	V	V	-	-	C-60M
<b>1</b>	V	V	V	-	
<b>2</b>	V	V	-	V	
<b>3</b>	V	V	V	V	



L819

-

X

1

R

-

0

3

P

机种别 Model	
L819	厚料平缝机 High speed one needle lockstitch machine.

车缝布料 Sewing Material	
X	厚布料及皮革 Heavy & Leather

操作面板 Control Panel	
0	
1	

抬压脚 Auto Lifter	
-	电动式 Electric automatic
p	气动式 Pneumatic automatic

旋梭 Hook	
1	高速缝梭头 High speed hook
2	2倍梭头 Double capacity large hook

送布牙 Feed Dog	
-	一般压具 General presser
R	轮钱压具 Roller presser

功能 Function				
功能码 Function	自动切线 Auto Thread Trimmer	快速倒缝 Reverse Feeding	拨线杆 Wiper	自动抬压脚 Auto Lifter
0	V	V	-	-
1	V	V	V	-
2	V	V	-	V
3	V	V	V	V



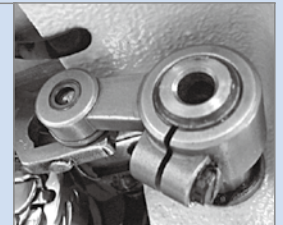
# L819 CHARACTERISTICS

## SPECIAL DESIGNING FEED MECHANISM

### 独特的送布机构

适用于厚布料、皮革制品、手提袋等，最大针距可达7mm。特殊设计送布机构，送布力强，厚料的叠缝也能畅通无阻的缝制。

For sewing heavy material, leather goods, handbag etc. The stitching length can be adjusted to maximum 7mm. Special designing feed mechanism provides smooth feeding for heavy-weighted material. Even for heavy material's lap seaming heavy, its smooth feeding makes the stitching perfect.



## ROLLER PRESSER (OPTIONAL)

### 轮钱压具 (选配)

X1R / X2R 配备轮钱压具，可依实际缝纫需要任意变换方向叠缝，皆能得到良好缝迹。

Equipped with roller pressers for models L819-X1R & L819-X2R, it allows users to achieve perfect stitching on every kind of lap seaming angle.



## ROTATING KNIFE

### 回转式切刀

切线机构采用回转刀，从细线至粗线皆有安定切线性能。

Using rotating knife in the thread trimmer system. Providing stable and perfect trimming effect for any specification of thread.



## NYLON FEEDING PRESSER FOOT (OPTIONAL)

### 尼龙压具 (选配)

配备尼龙压具，上送布牙不会造成布面损伤，缝制小圆角时，也能运转自如。

The teeth of nylon feeding presser foot will leave no scratch on the fabric. In addition, the nylon feeding presser foot achieves perfect and smooth feeding when sewing any small round angle.



机型 Model		L819 - X1 - 13			
车缝布料 Sewing Material	<b>X</b> 特厚布料 Extra Heavy				
	<b>X1 / X1R</b> (with roller presser)		<b>X2 / X2R</b> (with roller presser)		
缝距 Stitch Length (max)	7mm		7mm		
车缝速度 R.P.M.	3500		3000		
针棒行程 Needle Bar Stroke	35mm		35mm		
针 Needle	DBX1 #20~#23		DBX1 #20~#23		
押具扬程 Presser Foot Lift	· 手动提升 5.5mm / Hand Lift 5.5mm · 膝动提升13mm / Knee Lift 13mm				
梭头 Hook	1. 高速梭头 / High speed hook 2. 双倍线量高速梭头 / Double thread volume high speed hook				
功能码 Function	快速倒缝 Reverse Feeding	自动切线 Auto Thread Timmer	拨线杆 Wiper	自动抬押脚 Auto Lifter	操作面板 Control Panel
<b>00</b>	V	V	-	-	-
<b>01</b>	V	V	V	-	
<b>02</b>	V	V	-	V	
<b>03</b>	V	V	V	V	
<b>10</b>	V	V	-	-	C-60M
<b>11</b>	V	V	V	-	
<b>12</b>	V	V	-	V	
<b>13</b>	V	V	V	V	